

# **Decathlon Series**

**Economical Industrial Flowmeters** 

# Description

Economical, easy-to-use flow measurement is provided by the Decathlon Series flowmeter. Flow Technology has taken its patented flowmeter design and made it simpler. Many customers do not need the wide array of options that the Decathlon Industrial Series offers. Therefore, Flow Technology has removed all but the most commonly used features and streamlined the manufacturing process to deliver an economical, industrial flowmeter that is accurate and reliable.

## **Features**

- 1/8" to 1-1/2" line sizes
- Reference accuracy ±0.1% of rate
- Stainless steel construction
- Only two moving parts
- Bearingless design
- Easy to install and maintain
- Handles viscosities up to 1,000,000 cP
- Operating temperatures up to 250° F (121° C)
- Wide range of applications
- Non-intrusive sensor
- 100:1 turndown on medium to high viscosity fluids

### **Economical Series**

Industrial Flowmeters

Protected by one or more U.S. Patents: 4641522, 4815318, 4911010, 4996888, 5027653, 5325715

# **Principle of Operation**



Flow Technology positive displacement flowmeters use two rotating impellers driven by the flowing liquid. Magnets imbedded in the impellers activate a non-intrusive sensor which generates a pulsed output signal. Each pulse represents a known volume of liquid that is captured between the lobes of the impellers. A K-factor converts the pulses into engineering units for remote data collection and digital display.

# Flowmeter Assembly Diagrams



# **Dimensions**





# **Specifications**

Process Temperature	Up to 250° F (121° C)	<i>Output</i> (Refer to individual product sheets for complete specifications)				
	based on impeller materials					
<b>Operating Pressure</b>		Sensors				
Standard	250 psig (1724 kPa)	g (1724 kPa) Hall Effect Sensor:				
Turndown Ratio			depending on supply, 3-wire			
(Based on maximum rated	flow)		FM Approved,			
Low viscosity fluids	10:1 standard		intrinsically safe			
Medium viscosity fluids	100:1 1000:1	Magnetic Pick-up Sensor:	10 mV to 10 V sine-wave			
High viscosity fluids			rate 2-wire			
Calibration			Explosion-proof optional			
Note: Each flowmeter is ca	llibrated with either a 1cP or	Signal Conditioners				
100cP liquid at 50%	of its maximum rated flow.	and Transmitters:	Refer to individual product			
Reference Accuracy	±0.1% of rate (repeatability)		sheets, available from			
Linearity	$\pm 2\%$ on 1cP liquids		Flow Technology			
	±1% to 2% on 100cP and higher liquids	Materials of Construction				
		Body (Case) and Cover	300 Series stainless steel, standard			
		Shafts	316 stainless steel, standard			
		Impellers	UHMWPE, PTFE, standard (See Flowmeter Ordering on last page)			
		O-Rings	Viton <sup>®</sup> or Teflon <sup>®</sup> standard			
		Bolts	Zinc-plated Grade 8 alloy steel			

## **Model Specifications**

Basic Model No.	Nominal Size	Maximum Flow Rate		Recommended Mesh Size		Weight NPT	
	Standard Connection	GPM	L/min	Mesh	[Particle Dia.]	lbs	kg
DC01E	1/8" NPT	1	3.79	100	[0.006"]	2.1	1.0
DC02E	1/4" NPT	3	11.4	100	[0.006"]	3.4	1.5
DC05E	1/2" NPT	12	45.4	80	[0.007"]	9.5	4.3
DC10E	1" NPT	25	94.6	60	[0.009"]	15	6.7
DC15E	1-1/2" NPT	50	189	60	[0.009"]	29	13

## Dimensions

Basic	A (NF	די)	В		С		D	
Model No.	inches	mm	inches	mm	inches	mm	inches	mm
DC01E	2.9	74	1.1	28	3.0	76	1.1	28
DC02E	3.3	84	1.4	36	3.5	89	1.1	28
DC05E	4.8	121	2.2	56	5.0	127	1.4	36
DC10E	5.5	140	2.7	69	6.0	152	1.4	36
DC15E	7.0	178	3.4	86	7.5	191	1.3	33



 $3 = UHMWPE (-20 \text{ to } 150^{\circ} \text{ F}) + 9 = PTFE (-20 \text{ to } 250^{\circ} \text{ F})$ 

## Impeller Normal Temperature Chart

Impeller Material	Operating Temperature	CIP Temperature
UHMWPE	-20° F to + 150° F (-29° C to + 66° C)	185° F (85° C)
PTFE	-20° F to + 250° F (-29° C to + 121° C)	250 ° F (121° C)

## **Material Guide**

Name	Description
300 series SS	Any industrial grade stainless steel, typically 303 or 304
316 SS	316 Stainless Steel
Viton®	Fluorocarbon, by DuPont
PTFE	Carbon Filled Polytetrafluoroethylene, Teflon® by DuPont (Impeller Material)
Teflon®	Polytetrafluoroethylene, by DuPont
UHMWPE	Ultra High Molecular Weight Polyethylene

Key	
*	Standard Configuration
~	FDA Compliant
CIP	"Clean in Place," a brief cleaning cycle
+	Not available in size 01 and 02 meters

**OEM Versions** — On approved projects, the Flow Technology flowmeters can be modified to meet the specific needs of an OEM application.

Specifications are for reference only and are subject to change without notice.

#### Local Representative:





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